

**Nástroj: Tvárecí nástroj**

Číslo nástroje

Razník: **S115110-177-P1**Matrice: **S115110-177-A2**

Sterac: ---

Nástrojová data:

Použitelnost	Stroj	Korekce polohy beranu	Hodnota
ano	TC 240, TC 240L, TC 240R, TC 260, TC 260L, TC 260R	Kódování na kazete	1
ne	TC 120R, TC 160R, MINIMATIC 100	Délka odbroušení	1,0
ano	TC 190R, TC 200R, TC 500R		
ano	TC 600L, TC 2000R	UT-Offset v technologické tabulce PTT	0,0
ano	TruPunch 1000, TruPunch 2020, TruPunch 3000, TruMatic 3000		
ano	TruPunch 5000, TruMatic 6000, TruMatic 7000		
další nastavení		Promenná tvárecí poloha (VU)	37
		Délka nástroje	31,7
		Typ nástroje v TruTops Punch	13
		Mazání	ano
		Posuv	--

Použití:

Tloušťka plechu: 1,5 mm

Materiál: hliník

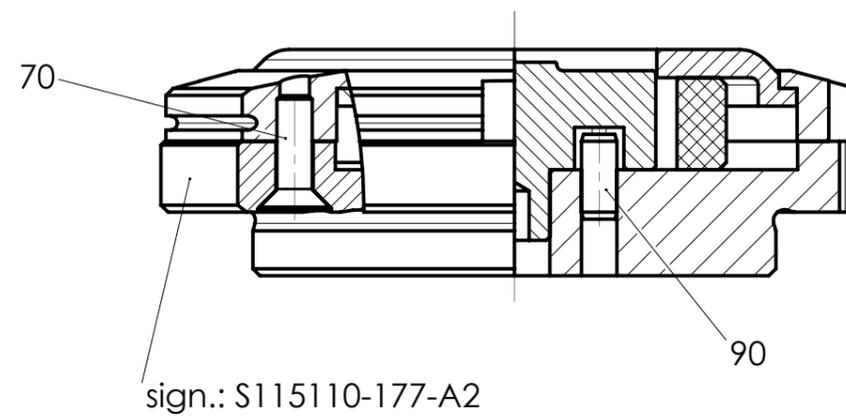
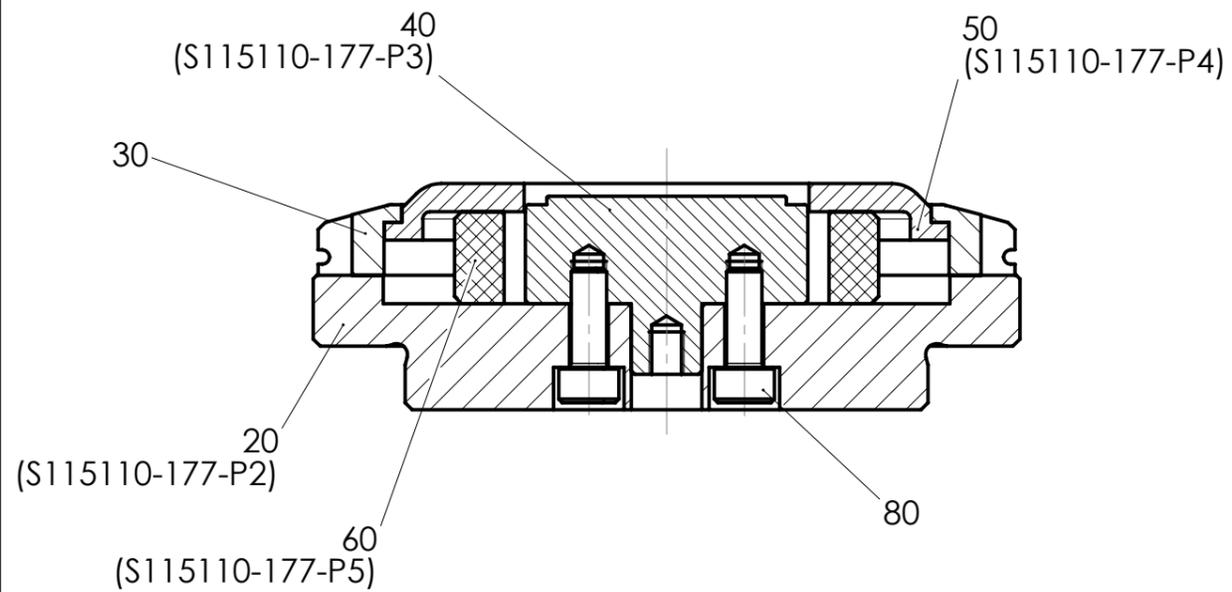
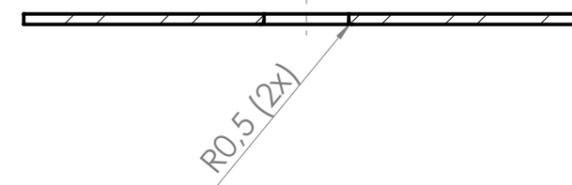
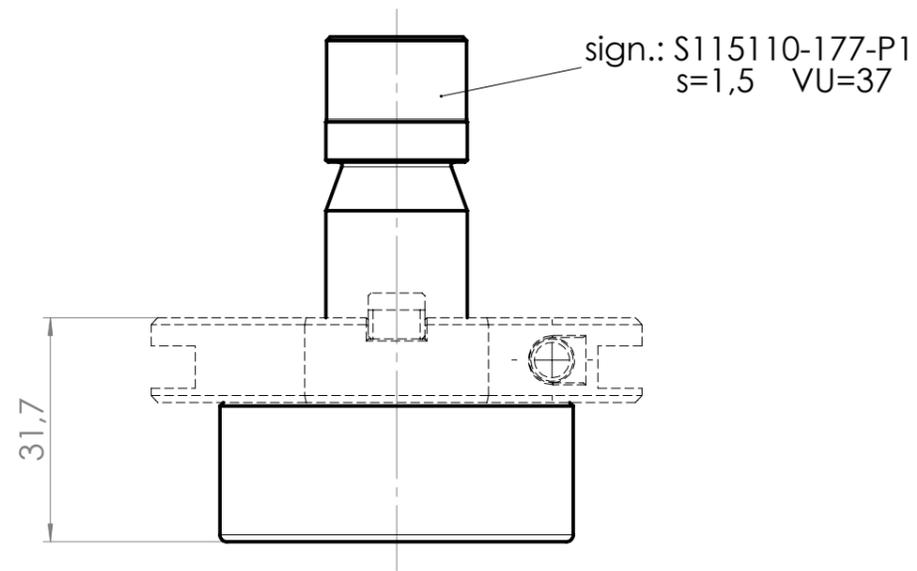
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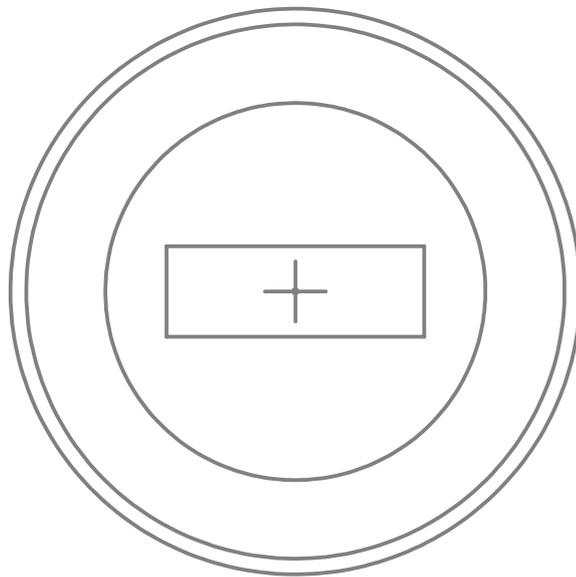
Y: min. -- mm

~~Před použitím tohoto nástroje se musí provést predderování s:~~

Upozornění / poznámky pro programátora:

- U těchto uvedených nástrojových dat se jedná o teoretické hodnoty, které se mohou lišit v závislosti na materiálu a stroji.





Lineární zásobník



Werkzeug: Umformwerkzeug

Werkzeug-Nr. Stempel: **S115110-177-P1**
 Matrize: **S115110-177-A2**
 Abstreifer: ---

Werkzeug-Daten:

Verfügbarkeit	Maschine	Korrektur der Stößellage	Wert
ja	TC 240, TC 240L, TC 240R, TC 260, TC 260L, TC 260R	Codierung an der Rüstkassette	1
nein	TC 120R, TC 160R, MINIMATIC 100	Nachschleiflänge	1,0
ja	TC 190R, TC 200R, TC 500R		
ja	TC 600L, TC 2000R	UT-Offset in der PTT-Tabelle	0,0
ja	TruPunch 1000, TruPunch 2020, TruPunch 3000, TruMatic 3000		
ja	TruPunch 5000, TruMatic 6000, TruMatic 7000		
weitere Einstellwerte		Variable Umformlage (VU-Wert)	37
		Werkzeuglänge	31,7
		Werkzeugtyp TruTops Punch	13
		Schmierung	ja
		Vorschub	--

Anwendung:

Blechdicke: 1,5 mm

Werkstoff: Aluminium

Abstände X: min. -- mm

Y: min. -- mm

~~Bevor dieses Werkzeug eingesetzt wird, muss vorgestanzt werden mit:~~

Programmier-Bedienungshinweis / Bemerkungen:

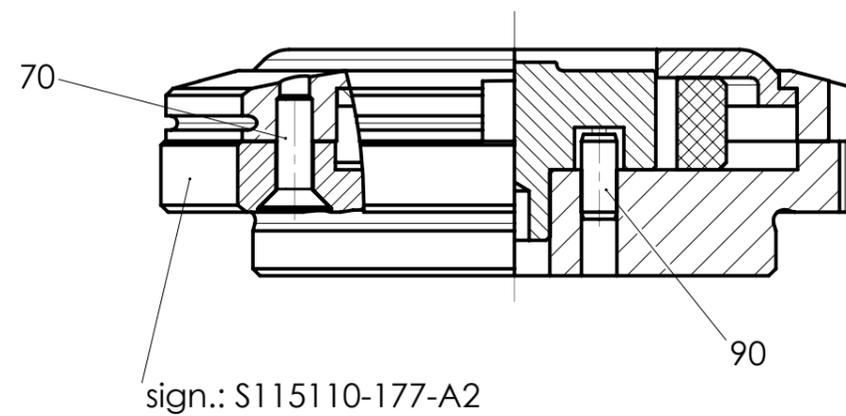
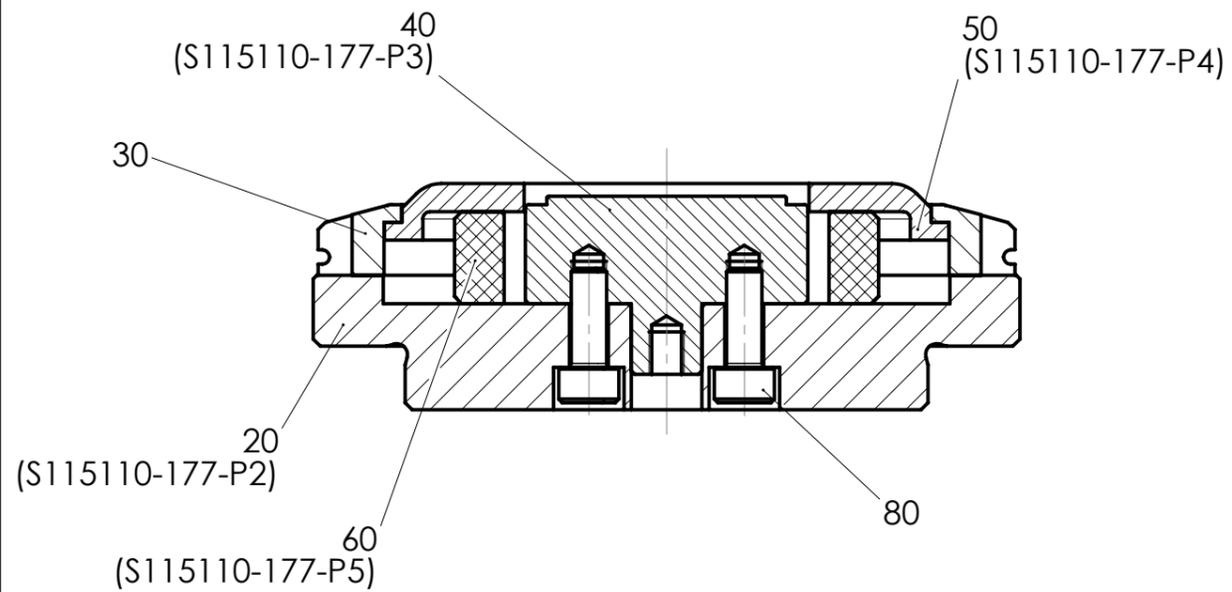
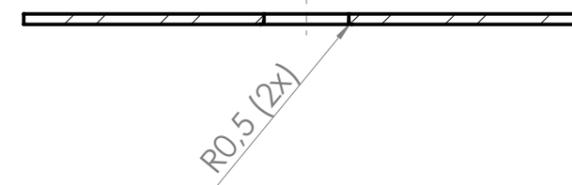
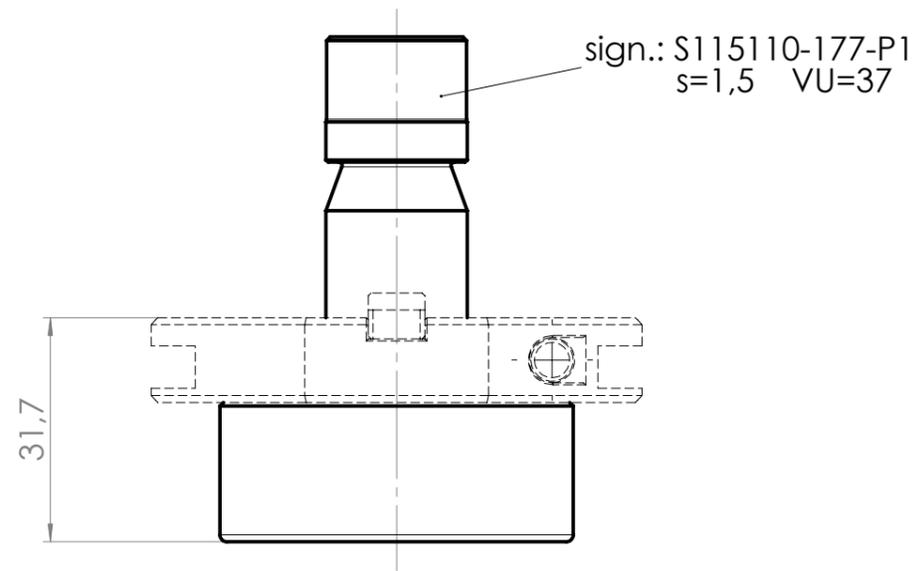
- Bei den hier angegebenen Werkzeug-Daten handelt es sich um theoretische Werte, die material- und maschinenspezifisch abweichen können.

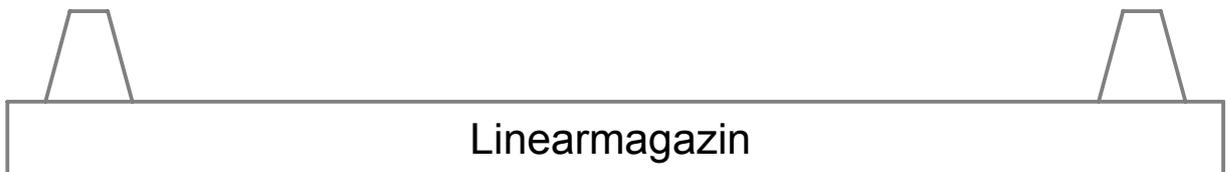
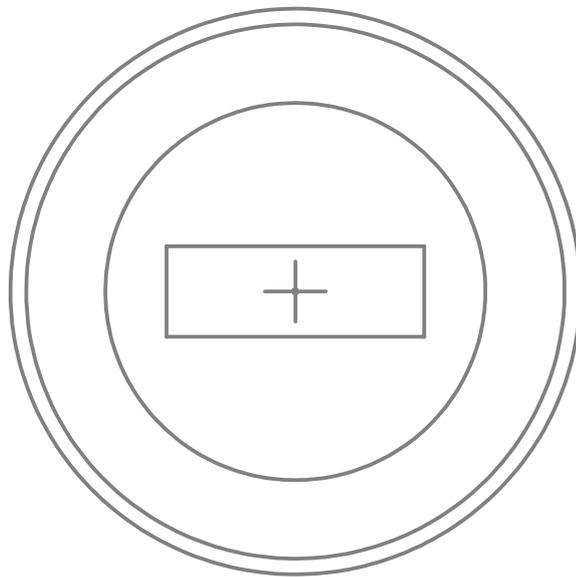


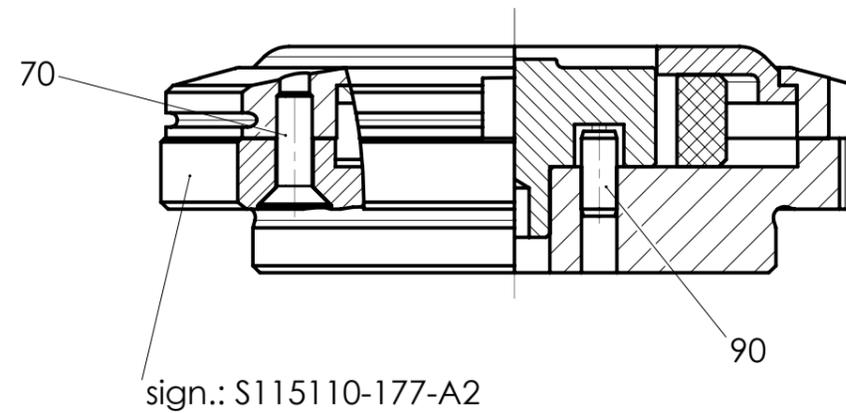
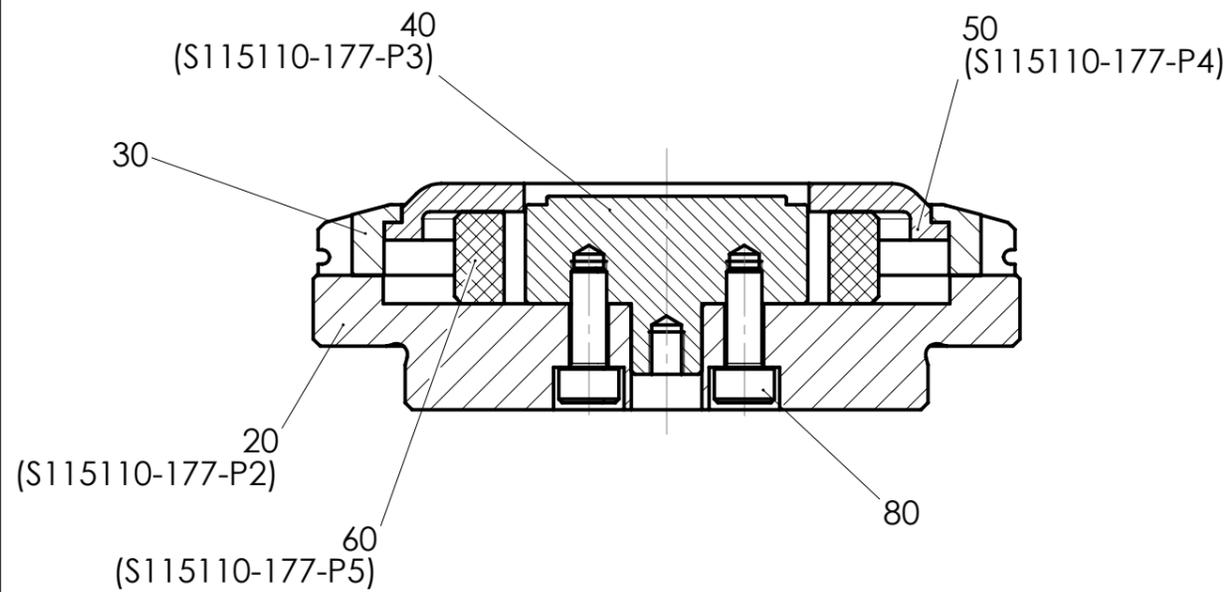
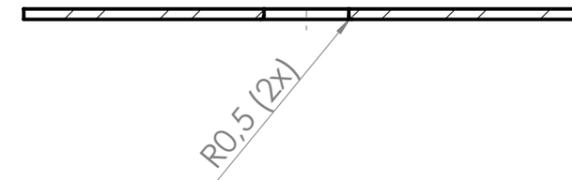
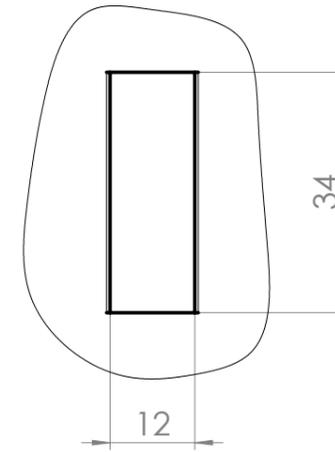
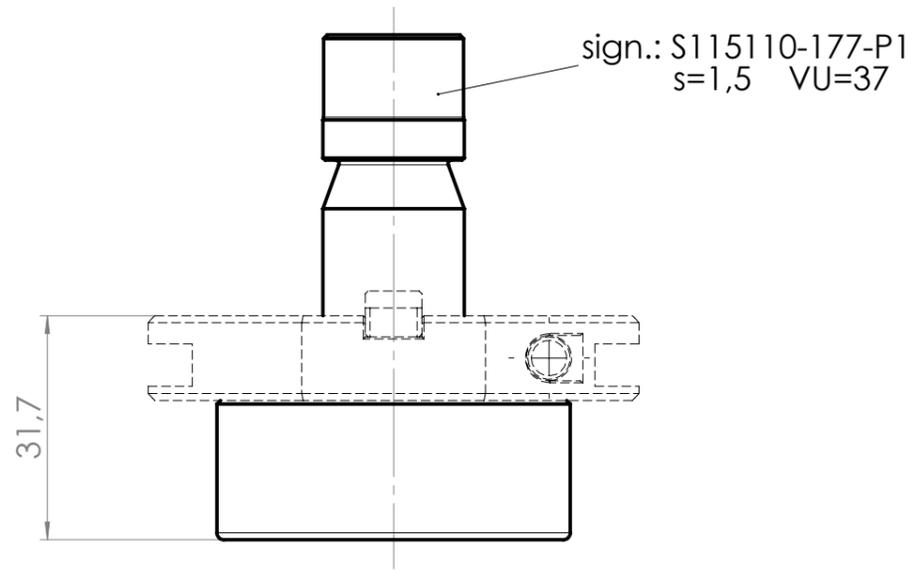
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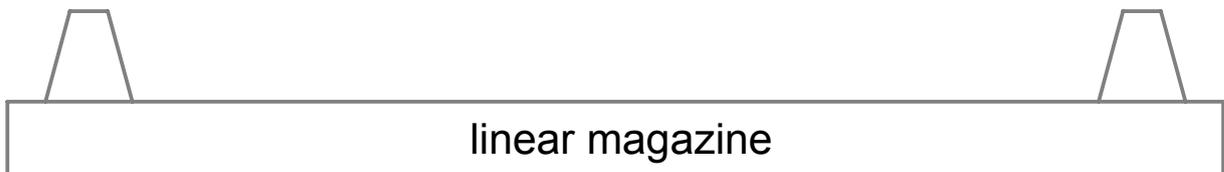
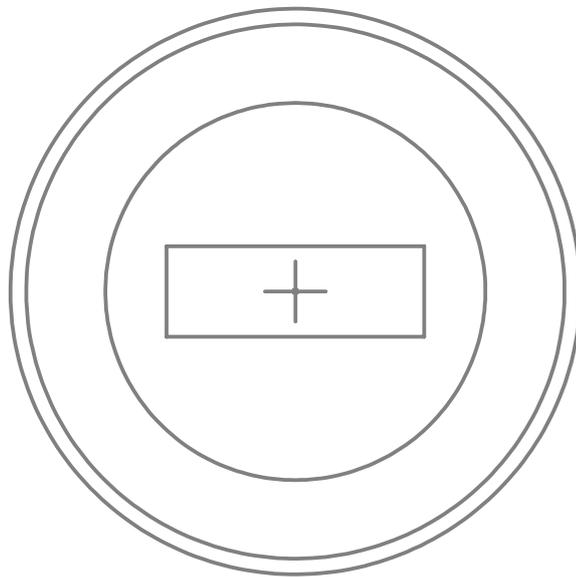
Technische Information

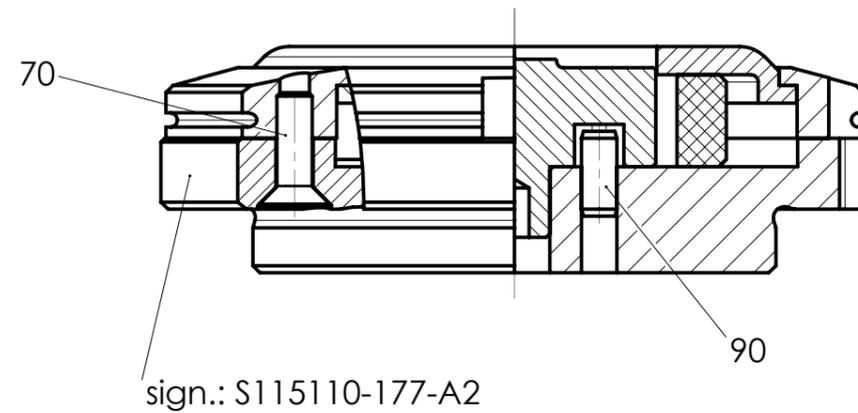
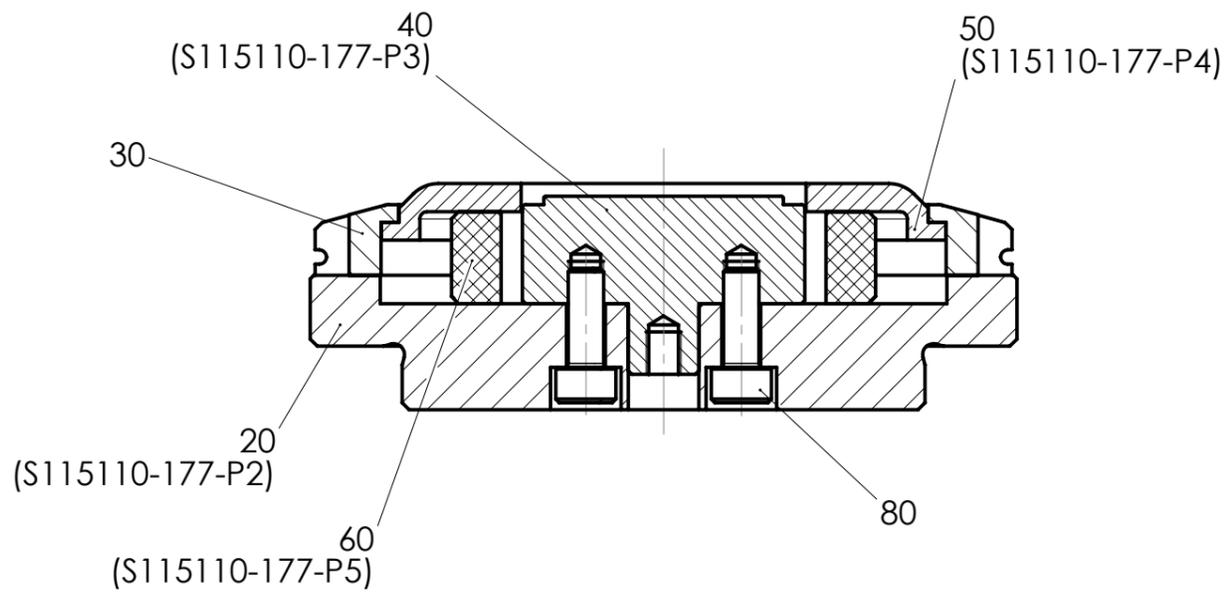
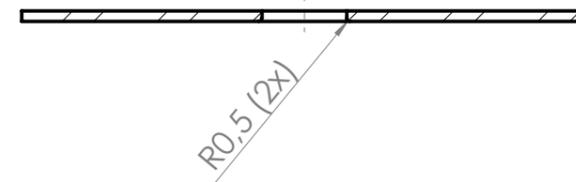
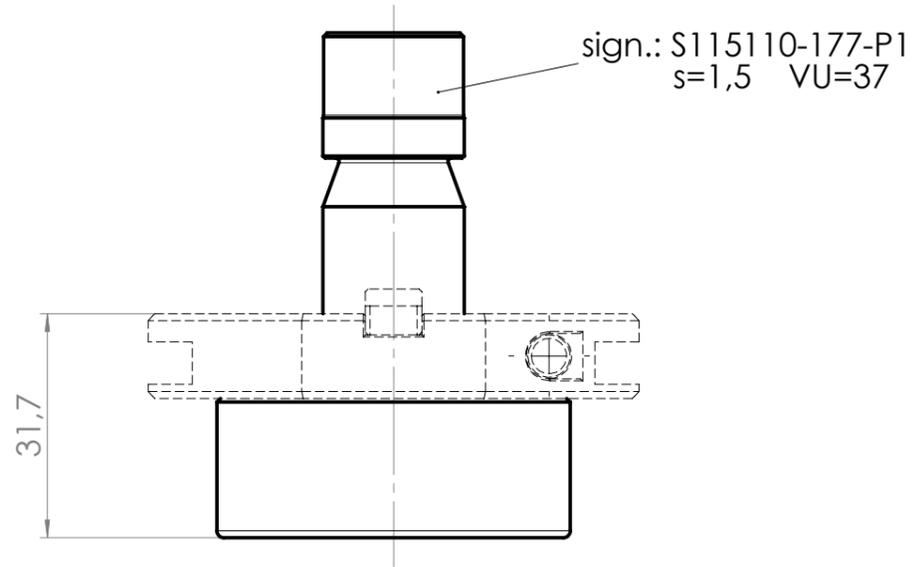
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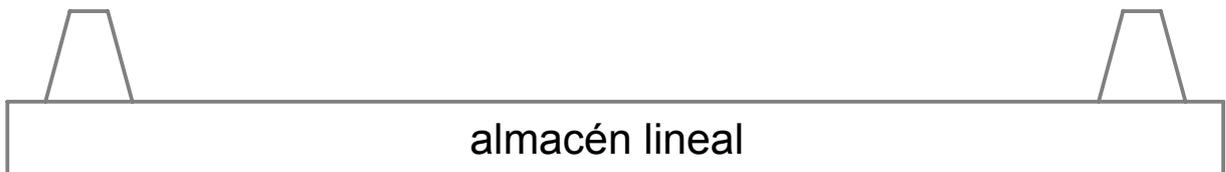
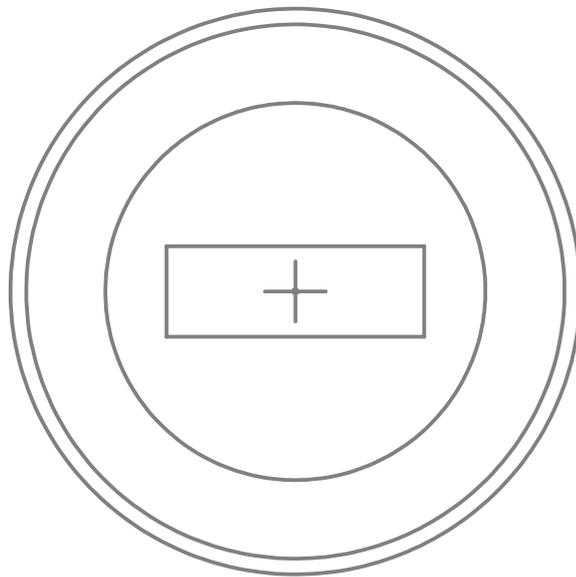














Outil: outil de formage

Numéro d'outil poinçon: **S115110-177-P1**
 matrice: **S115110-177-A2**
 dévêtisseur: ---

Paramètres d'outil:

Disponibilité	Machine	Correction de la pos. du coulisseau	Valeur
oui	TC 240, TC 240L, TC 240R, TC 260, TC 260L, TC 260R	Codage sur la cassette de montage	1
non	TC 120R, TC 160R, MINIMATIC 100	Longueur d'affûtage	1,0
oui	TC 190R, TC 200R, TC 500R		
oui	TC 600L, TC 2000R	Offset Point Mort Bas UT dans le tableau technologique d'outils	0,0
oui	TruPunch 1000, TruPunch 2020, TruPunch 3000, TruMatic 3000		
oui	TruPunch 5000, TruMatic 6000, TruMatic 7000		
autres valeurs de réglage		Position Déformation Variable (VU)	37
		Longueur d'outil	31,7
		Type d'outil dans TruTops Punch	13
		Lubrification	oui
		Avance	--

Application:

Epaisseur de tôle: 1,5 mm

Matériau tôle: aluminium

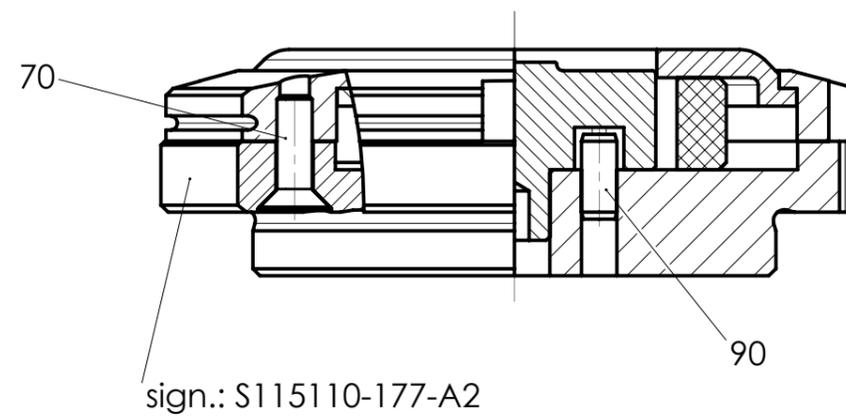
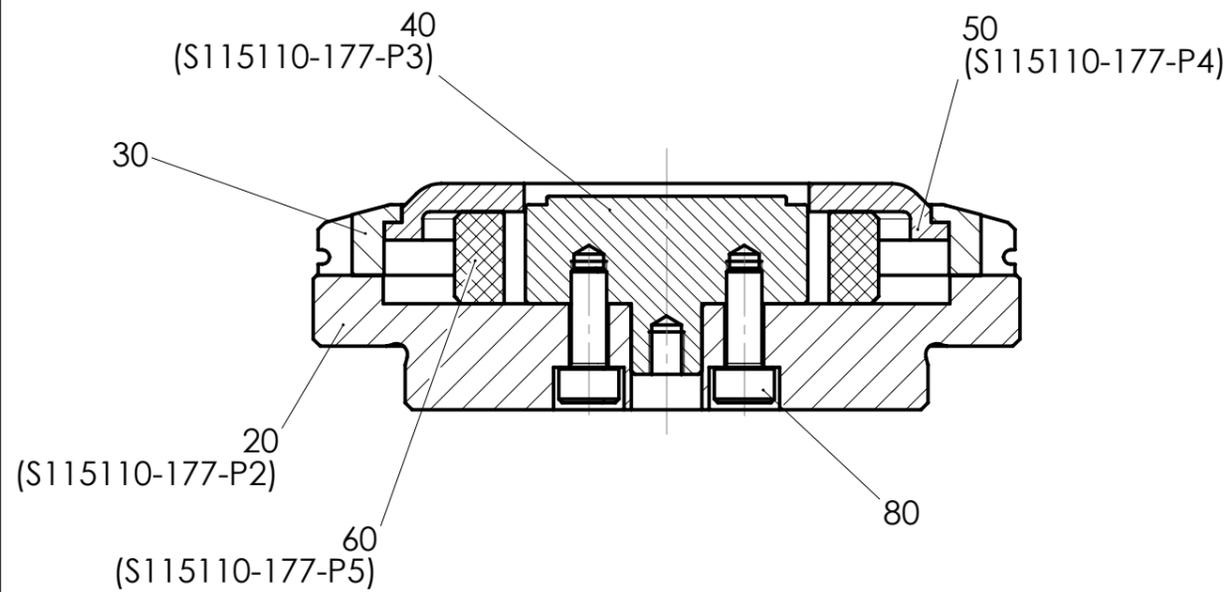
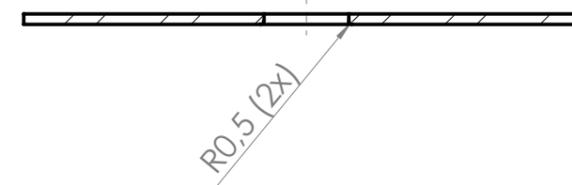
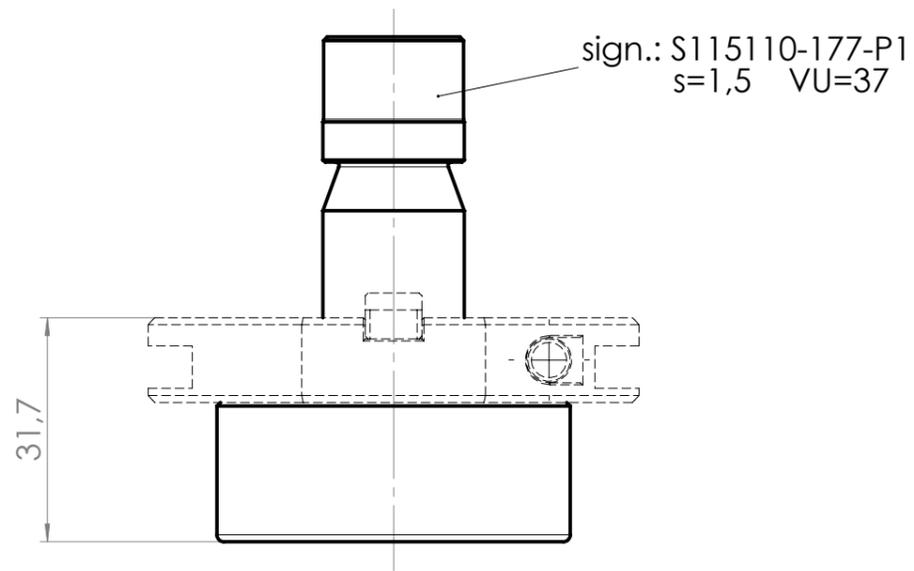
Entre axes X: min. -- mm

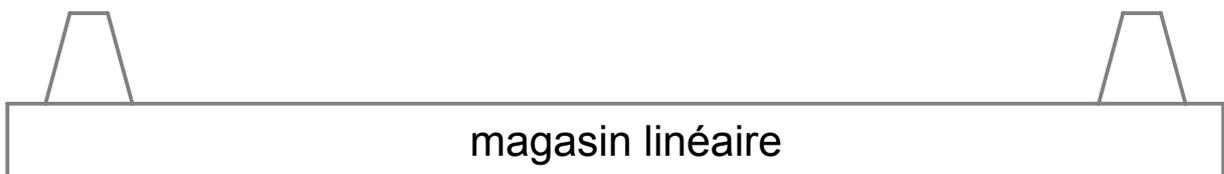
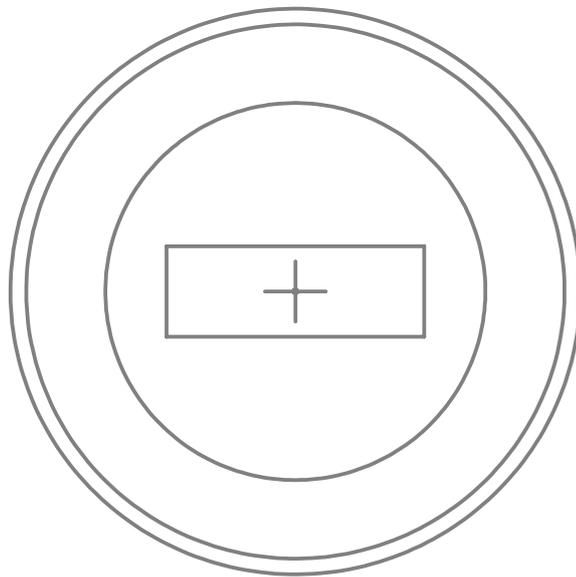
Y: min. -- mm

~~Avant de mettre en œuvre cet outil, il est nécessaire de poinçonner avec:~~

Indications de programmation et d'utilisation / Remarques:

- Les paramètres d'outil indiquées ici sont des côtes théoriques qui peuvent varier en fonction du matériau et de la machine.







Utensile: utensile a deformare

Numero utensile punzone: **S115110-177-P1**

matrice: **S115110-177-A2**

premilamiera: ---

Dati utensili:

Disponibilità	Macchina	Correzioni posizionamento slitta	Valore
si	TC 240, TC 240L, TC 240R, TC 260, TC 260L, TC 260R	Codifica	1
no	TC 120R, TC 160R, MINIMATIC 100	Lunghezza di riaffilatura	1,0
si	TC 190R, TC 200R, TC 500R		
si	TC 600L, TC 2000R	UT-offset in tabella tecnologica utensili	0,0
si	TruPunch 1000, TruPunch 2020, TruPunch 3000, TruMatic 3000		
si	TruPunch 5000, TruMatic 6000, TruMatic 7000		
parametri ulteriori		Posizione di deformazione variable (VU)	37
		Lungh. utensile	31,7
		Tipo utensile TruTops Punch	13
		Lubrificazione	si
		Avanzamento	--

Applicazione:

Spessore della lamiera: 1,5 mm

Materiale: alluminio

Distanza X: min. -- mm

Y: min. -- mm

Prima di utilizzare quest'utensile occorre eseguire un preforo da:

Istruzioni per l'uso e la programmazione / annotazioni:

- I valori relativi ai dati qui indicati si riferiscono a misure teoriche, che possono variare leggermente in funzione del materiale e della specifica macchina.



Informazioni Tecniche

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